

TEST REPORT

for the proof of Fire behaviour according to DIN 4102, part 1

Nr. PZ-Hoch-090508-4

Translation of the German test report – no guarantee for translation of technical terms

company:	sold to Epson Europe BV Atlas Arena; Asia Building; Hoogoordreef 5 1101 BA Amsterdam, The Netherlands
description of the samples:	polyester-fabric coated on both sides with vinyl (colour: white)
name of the material:	Production Scrim Banner B1
sampling:	by the company itself
content of request:	Proof of flammability to classify building materials to class B1 "schwerentflammbar" according to DIN 4102, part 1
validity of test report:	June 30 th 2014 ^{*)}
result:	The examined product meets the requirements of class B1 for "schwerentflammbare" (hardly flammable) building materials according to DIN 4102, part 1 (May 1998) , suspended freely or with distance of >40 mm to same or other plain materials. The material shows burning droplets.

This test report includes 4 pages and 3 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- "allgemeine bauaufsichtliche Zulassung" (general building inspectorate approval) or by
- „allgemeines bauaufsichtliches Prüfzeugnis" (general building inspectorate certificate) or by
- "Zustimmung im Einzelfall" (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

*) prolongation on request.

1. Description of test material in condition as delivered

PN 10034 and PN 10123 (additional delivery):

polyester-fabric coated on both sides with vinyl

colour: white

side B: pure white

name of the material: "Premium Scrim Banner Vinyl, Article number: 14865"

The laboratory determined the following figures:

thickness \approx 0,35 mm area weight \approx 500 g/m²

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples:

The samples were kept in climate chamber 23/50 until they reached constant weight.

3. Arrangement of samples: -freely suspended-

#9210	side A in warp direction	PN 10034
#9211	side B in weft direction	PN 10034
#9215	side B in warp direction	PN 10034
#9217	side A in weft direction	PN 10034
#9257	side A in weft direction	PN 10123
#9258	side A in weft direction	PN 10123

4. Date of test week 24, week 25 and week 27 in 2009

5. Results: The test has been examined according to DIN 4102 (Mai 1998)

line No.	Measurement	Result with the tested specimen						Dim.
	Test number	#9210 A/K	#9211 B/S	#9215 B/K	#9217 A/S	#9257 A/S	#9258 A/S	
1	<u>Number of specimen arrangement</u> acc. to. DIN 4102/T15, schedule 1	1	1	1	1	1	1	
2	<u>Maximum flame height</u> above bottom edge of the specimen	80	60	50	80	80	>100	cm
3	<u>Time</u> ¹⁾	0:13	0:08	0:10	0:15	0:17	0:17	min:s
4	<u>Burn through / melting</u> <u>Time</u> ¹⁾	0:09	0:09	0:06	0:07	0:07	0:05	min:s
5	<u>Observations on the back side of the specimen</u> Flames / Glowing <u>Time</u> ¹⁾	./.	./.	./.	./.	./.	./.	min:s
6	Change of color <u>Time</u> ¹⁾	./.	./.	./.	./.	./.	./.	min:s
7	<u>Falling of burning droplets</u> <u>Start</u> ¹⁾	./.	./.	./.	./.	./.	./.	min:s
8	<u>Extent</u> sporadic falling of burning droplets ²⁾	./.	./.	./.	./.	./.	./.	
9	continuous falling of burning droplets ²⁾	./.	./.	./.	./.	./.	./.	min:s
10	<u>Falling of burning droplets</u> <u>Start</u> ¹⁾	0:22	0:13	0:27	./.	./.	./.	min:s
11	<u>Extent</u> sporadic falling of burning droplets ²⁾	./.	./.	./.	./.	./.	./.	
12	continuous falling of burning droplets ²⁾	X	X	X	./.	./.	./.	

line No.	Measurement	Result with the tested specimen						Dim.
		#9210 A/K	#9211 B/S	#9215 B/K	#9217 A/S	#9257 A/S	#9258 A/S	
13	<u>Afterflame time at the bottom of the sieve (max.)</u>	0:43	0:26	0:46	./.	./.	./.	min:s
14	<u>Impairment of the burner by dropping or falling material:</u> Time ¹⁾	./.	./.	./.	./.	./.	./.	min:s
15	<u>Premature end of test</u> Final occurrence of burning at the specimen ¹⁾	./.	./.	./.	./.	./.	./.	min:s
16	Time of eventually end of test ¹⁾	./.	./.	./.	./.	./.	./.	min:s
17	<u>Afterflame after end of test</u> Time ¹⁾	./.	./.	./.	./.	./.	./.	min:s
18	Number of specimen	./.	./.	./.	./.	./.	./.	
19	Front side of specimen ²⁾	./.	./.	./.	./.	./.	./.	
20	Back side of specimen ²⁾	./.	./.	./.	./.	./.	./.	
21	flame length	./.	./.	./.	./.	./.	./.	cm
22	<u>Afterglow after end of test</u> Time ¹⁾	./.	./.	./.	./.	./.	./.	min:s
23	Number of specimen	./.	./.	./.	./.	./.	./.	
24	<u>Place of appearance</u> Lower half of the specimen ²⁾	./.	./.	./.	./.	./.	./.	
25	Upper half of the specimen ²⁾	./.	./.	./.	./.	./.	./.	
26	Front side of specimen ²⁾	./.	./.	./.	./.	./.	./.	
27	Back side of specimen ²⁾	./.	./.	./.	./.	./.	./.	
28	<u>Density of smoke</u> ≤ 400 % * min	51	34	53	52	48	48	% * min
29	> 400 % * min ⁴⁾	./.	./.	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	---	1	---	---	2	---	
31	<u>Residual lengths: individual value</u> ³⁾ Specimen 1 Specimen 2 Specimen 3 Specimen 4	40 37 36 39	47 55 49 54	50 52 45 53	28 39 45 28	28 31 20 12	29 28 26 18	cm cm cm cm
32	<u>Average value, individual test</u> ³⁾	38	51	50	35	23	25	
33	Photo of specimen in enclosure no.	---	1	---	---	2	---	
34	<u>Flue gas temperature</u> Maximum of average value	116	121	122	122	133	122	°C
35	Time ¹⁾	0:22	09:33	10:00	0:27	0:27	0:22	min:s
36	Diagram: encl. no.	---	1	---	---	2	---	
37	Remarks: - none -							

1) indication of times: from the begin of testing procedure

3) indication of carrier/foam layer separated in case of fire-proofing agents

2) checked off if applicable

4) very strong development of smoke

6. Explanations concerning the testing procedure:

-none-

7. Summary of results and additional establishments to Fire Behaviour:

line no.	Measurement test-no.	Result with the tested specimen						Dim.
		#9210 A/K	#9211 B/S	#9215 B/K	#9217 A/S	#9257 A/S	#9258 A/S	
1	residual length	38	51	50	35	23	25	cm
2	max. smoke temperature	116	121	122	122	133	122	°C
3	density of smoke - integral	51	34	53	52	48	48	%min
4	remarks: During the Brandschacht-test #9210, #9211 and #9215 the material shows burning droplets.							

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 3).

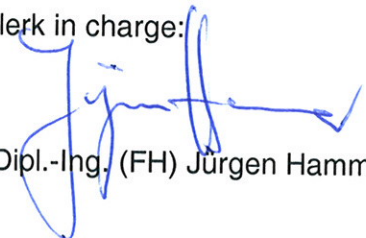
8. Special remarks:

- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
 - regular building materials for the required proof of accordance
 - for not regular building materials for the required proof of applicability

9. Validity: This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, July 29th 2010

clerk in charge:



(Dipl.-Ing. (FH) Jürgen Hammer)



Head of the test laboratory:

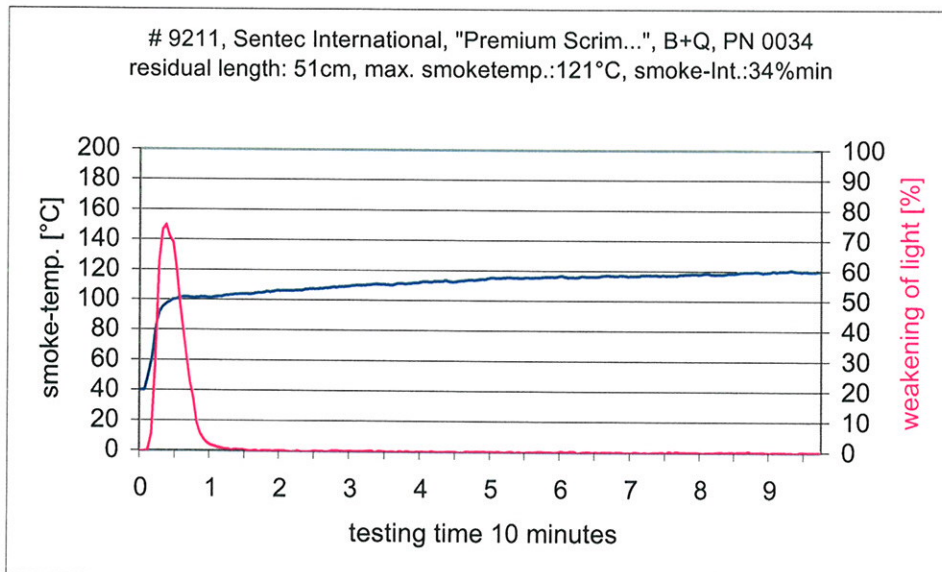


(Dipl.-Ing.(FH) Andreas Hoch)

„Brandschacht“-test #9211



measurement



„Brandschacht“-test #9257



measurement

